Page 1

July 27, 2009 2:44:11 PM

Item ID:

D3166-1

Revision ID:

Αl

Item Name:

Basket Hoop

Start Date:

07/28/2009

Accept

Setup Start



Stop

Required Date: 07/31/2009

Start Qty: 12.00

Req'd Qty: 12.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: MF

QC:

Date: 09-07-27 Tooling:

Date:

SPC (Y/N):

Date:

Date:

Run

Start

Stop

Sequence ID/ **Work Center ID** Operation

Description

Set Up/ **Run Hours**

Draw Number

Draw Rev.

Plan Code

Accept Qty **Qty**

Reject Reject

Insp. Number Stamp

Draw Nbr

Revision Nbr

Rev A1

D3166

100

Large Fab Large Fab

Memo

Cut 3/4" x 3/4" square tubing 60.00" long.

0.00

0.00

SAD 09-07-27



110

CNC Bend 1

Memo

0.00

0.00

CNC Delta 100 Bender

Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350

BASB, and folio FT004.

120

QC6- Inspect dimensions to drawing

0.00

000 => Sorloz/30

QC

Quality Control

Memo

Dart Aerospace Ltd

	•											
W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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									,			
Part No:		PAR #:	Fault Cate	R: Yes No DQA: Date:								
	R	esolution:	Disposition	Disposition: QA: N/C Closed:			sed:		Date:			
NCR:		,	WORK ORDI	ER NON-CONFORM	IANCE	(NCR)					
DATE	STEP	Description of NC		Verific				Approval	Approval			
	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector		
				THE PARTY OF THE P	-					•		

Work Order ID 50941

July 27, 2009 2:44:11 PM

Item ID:

D3166-1

Αl

Revision ID:

Item Name:

Basket Hoop

QC:

Start Date: Required Date: 07/31/2009

07/28/2009

Start Qty: 12.00

Req'd Qty: 12.00



Accept

Setup Start

Stop

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: Date:

Tooling: SPC (Y/N):

Date: Date: Run

Start

Stop

Sequence ID/ **Work Center ID**

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location: $\bigcup A$

Memo

Set Up/ **Run Hours** Draw Number

Draw Rev.

Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

0.00

0.00

140

QC21- Final Inspection - Work Order Release

09/07/31 \$ 30-07-09 88

QC

Quality Control

Memo

0.00

D	art	A	ero	S	pa	ce	L	d
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Dail Ac	oopaoc	Liu								
W/O:			WO	RK ORDER CH	ANGES					
DATE STEP		PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				 						
Part No:		PAR #:	Fault Categ	NC	NCR: Yes No DQA:					
	R	esolution:	Disposition: QA:			A: N/C Closed: Date:				
NCR:		V	VORK ORDE	R NON-CONFO	RMANCE	(NCF	(1)			
DATE	STEP	Description of NC Section A	Corrective Action Initial Action Description Chief Eng Chief Eng		Section B otion	Sign 8 Date	1	cation ion C	Approval Chief Eng	Approval QC inspector

^{&#}x27; H:\fFQRMS\Quality Assurance\approved QA\NCRWO RevE

Picklist Print

July 27, 2009 2:44:10 PM

Work Order ID: 50941

Parent Item:

D3166-1RevA1

Parent Item Name: Basket Hoop

Comments:

Component Item ID/	Replace
Item Name	Item ID

ement Mfg/ Purch

M304TS0.750W.065

Purchased

304 SQ Tube .75x.75x.065W

Start Date: 07/28/2009

Required Date: 07/31/2009

Start Qty: 12.00

Required Qty: 12.00

	Primary Location	Last Location	Route Seq ID	Unit of		Remaining Qty To Pick	Qty	Date Issued	Status
No			100	f	310.9338	63.1579			

11	П	Ш	11	ш
	П			H
u	Ш	Ш	Н	BI

<u>Warehouse</u>	Loc Qty	Loc Code	
Location			
Main Warehouse			
MAT	310.9338137		· · · · · · · · · · · · · · · · · · ·
111148	0.484		
111432	0.44		
111885	1.5682		
112051	7.3691E-05		
112263	308.44154		63.1579 SAD 09-07 -27

Dart Aerospac	ce Ltd
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W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
							-					
								employee of				
Part No: P		PAR #:	Fault Cate	gory:	_ NCR:	NCR: Yes No DQA: Date:						
Resolution:									•			
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (VCR)						
DATE	STEP	Description of NC		Corrective Action Section B			Verific	cation	Approvai			
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Secti	on C	Chief Eng	QC Inspector		
		·								,		
						-						
										;		

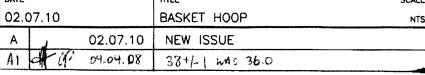
^{*} H:\fFQRMS\Quality Assurance\approved QA\NCRWO RevE

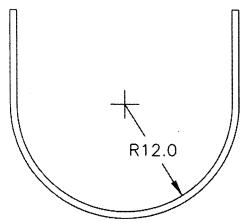




DESIGN «	#	DRAWN BY	DART AEROS HAWKESBURY, ONT	
CHECKE	D,	APPROVED	DRAWING NO.	REV. A
•	#	4	D3166	SHEET 1 OF 1
DATE			TITLE	SCALE
02.07	7.10		BASKET HOOP	NTS
Α	J	02.07.10	NEW ISSUE	





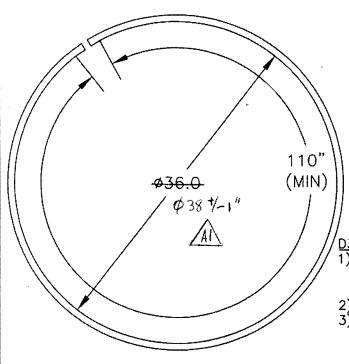


10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 60.00" LONG (REF_DART_SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED





D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING, $0.75" \times 0.75" \times 0.063$ WALL, 120.00" LONG (REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Ae	rospace Ltd										
W/O:			WORK ORDER CHANGES								
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No		DAD #-	Fault Category:	NCD: Vo	a No. DO		Data				
1 411 110											
Resolution:		Disposition:	Disposition: QA: N/C Close			d: Date:					
NCR:			WORK ORDER NON-CON	IFORMANCE (NO	R)		***************************************				
			Corrective Action	n Section B				T			

NCR:			WORK ORD	ORDER NON-CONFORMANCE (NCR)									
DATE		Description of NC Section A		Corrective Action Section B	Verification								
	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector					

DRAWING D3166	NO.	TITLE BASKET H	IOOP I	REVA1		AEROSP/ NEERING			D. NO. 66-A-2	S	HEET NO.	SCALE NTS
DRAWN	AJS	L	CHECKED		MFG. APP		ONDEN	APPROV		DE API	PR_#	NIS
DATE	08.12		DATE 08.	2.15	DATE	08/12/1	' S	DATE	08/12/16		08.12.16	
				1) MODIFY MA	TERIAL	NOTE FO	PR D3166	-1 AS	SHOWN:			
	<u>IS:</u>			1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING, 60.00" LONG REF. DART SPEC M304TS0.750W.065								
_	WA	S:										
	····		1) MATE		0.75" x 0.	SQUARE 063 WALL C. M304T	_, 60.00" i	LONG				
	10			2) MODIFY MA	TERIAL	NOTE FO	PR D3166	-3 AS	SHOWN:			
	IS:		1) MATE	120.00" (LONG	3/4 X 3/4 C M304TS			SQUARE TUBIN	lG, Æ	50941	
	WA	S:						. W				
			1) MATE		75" x 0.0	SQUARE 063 WALL C. M304TS	, 120.00"	LONG				
					REASO	N: SEE PA	AR 08-005	5			··· in	

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Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANG	ES					
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No:						NCR: Yes No DQA: Date:				
Resolution:			Disposition	_ QA: N/C CI	QA: N/C Closed: Date:					
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	R)				
DATE	STEP	Description of NC Section A		on B	Verifi	cation Appro	Approval	val Approval		
			Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		ion C	Chief Eng	QC Inspector	
								·		
		•								